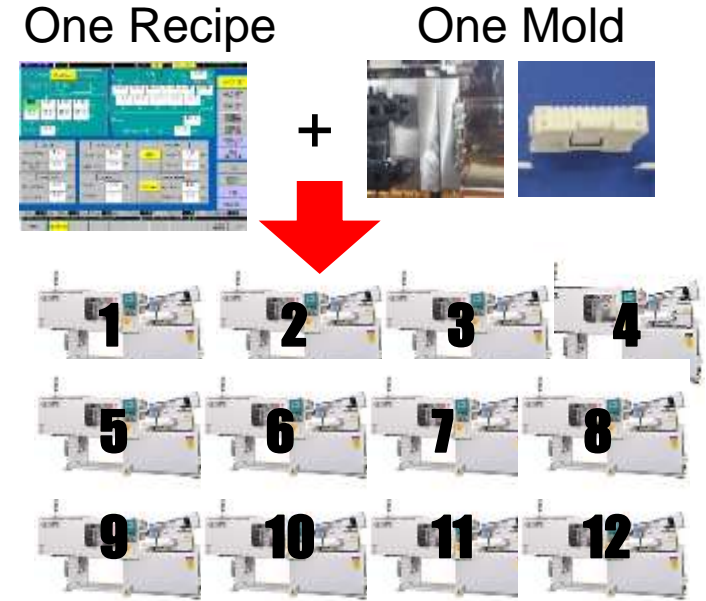


One Mold by 12-Press

Application	Wire Harness Connector
Material	PBT(20% Re grind)
Model	TR100EH
Cavity	8 pcs
Note	The Same Mold Condition on 12 different machines



Monitor 50 Consecutive Shots

Minimum Machine Difference

Machine Ave	1	2	3	4	5	6	7	8	9	10	11	12	Machine Difference
Cycle (sec)	30.92	31.04	31.05	30.83	30.97	30.86	31.13	30.99	30.93	31.00	30.76	30.75	0.38sec
Cushion (mm)	1.57	1.63	1.69	1.56	1.64	1.50	1.57	1.62	1.60	1.56	1.60	1.59	0.19mm
Fill Time (sec)	0.90	0.89	0.90	0.90	0.90	0.88	0.90	0.90	0.90	0.89	0.91	0.90	0.03sec