

Thin wall – Polysulfone miniature parts

Application	Thin wall bushing
Material	RADEL – Polysulfone
Mold	4 cavity
Total Shot Weight	0.6 gram
Part Weight	10 mg (0.01 gram)
Machine	GL30LP P12S14



3 Plates micro runner system.

Cycle time: 7.5 sec

Barrel Temp: 710 F