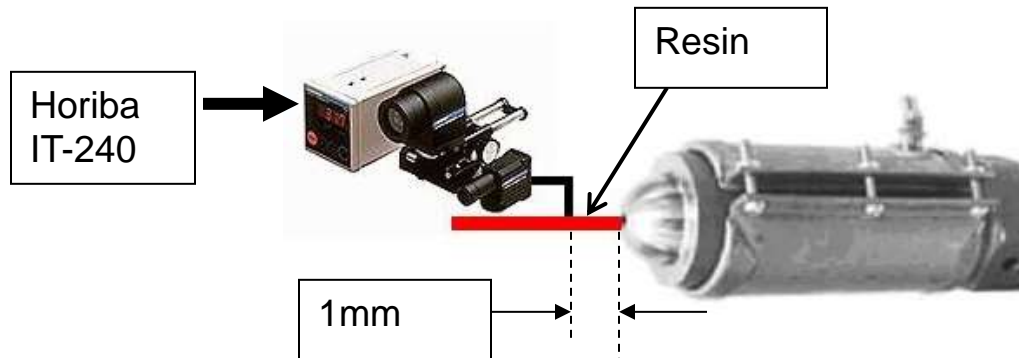


# Resin Temperature



Measurement of Actual Resin Temperature (Material = PBT)

No	Machine	Set Temperature (centigrade)				Actual Temp
		Zone 4	Zone 3	Zone 2	Nozzle	
1	Sodick (40 ton)	265	265	268	268	258-266
2	Company A (50t)	231	269	269	268	278-282
3	Company B (40t)	230	270	270	275	296-298