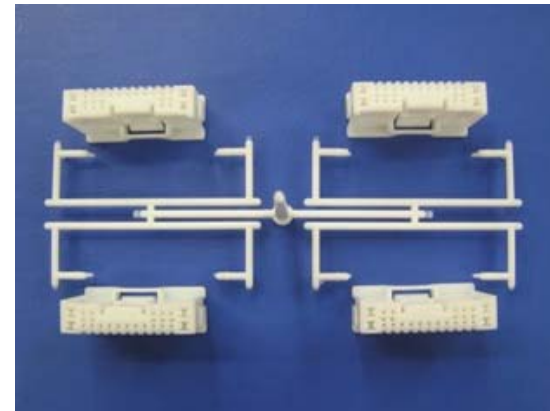


# Minimize Runner System

Application	Connector
Cycle Time	16.8 sec
Material	PBT
Part Weight	3.468g x 4 cavity
Total Shot Weight	16.7g
Runner Ratio	16.8%



Other examples of small runner system by our machine capability.